



PRODUCT DATA SHEET

Cassonade Graeffe – Soft Brown Sugar

Version 26-09-2022

General description

Cassonade Graeffe produced by Raffinerie Tirlemontoise S.A. corresponds to the quality for “Cassonade” as described by the Belgian Royal Decree of March 19th 2004.

Sensory characteristics

Cassonade consists of micro-crystals of pale sugar surrounded by a film of syrup, which may be linked together in the form of small clusters.

Its colour and flavour result from the presence of various organic and mineral elements from sugar beet from which it is derived.

Analytical characteristics

Parameter	Norm
Colour (420 nm, pH 7) (IU)	4250 - 4750
Ash (g% DM)	≤ 2,5
Total sugar content (% DM expressed in saccharose)	≥ 90
Reducing Sugars (%)	≤ 0,5
Humidity (%)	≤ 3,5
SO ₂ (mg/kg)	< 10
pH	8,2 – 9,2

Microbiological parameter

Organism	Target
Mesophilic aerobic bacteria	≤ 750 CFU/10 g
Yeasts	≤ 100 CFU/10 g
Moulds	≤ 10 CFU/10 g



Nutrition declaration

according to Regulation (EU) No 1169/2011 per 100 g

Energy value	1637 (385)	kJ (kcal)
Fat	0	g
of which saturates	0	g
Carbohydrates	94,4	g
of which sugars	94	g
Protein	1,9	g
Salt	0,16	g

Allergens

An allergen labelling according to Regulation (EU) No 1169/2011 “on the provision of food information to consumers” is not required. Except SO₂ no substances listed in Annex II are used in the sugar production process. The SO₂ content of the product is below 10 mg/kg.

GMO

The product does not require labelling according to Regulation (EC) No 1829/2003 “on genetically modified food and feed” and Regulation (EC) No 1830/2003 “concerning the traceability and labelling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms”.

Packaging

Bag 25kg

Remarks

All packaging materials used for the sugars produced by Raffinerie Tirlémontoise S.A. are materials and articles intended to come into contact with food and comply with the relevant legislations (European Regulation (EU) No 1935/2004, (EU) No 2023/2006 and if applicable: (EU) No 10/2011 on plastic materials and articles intended to come into contact with food).